

ICC-ES Evaluation Report

ESR-4251 Reissued October 2020

This report is subject to renewal October 2021.

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DIVISION: 07 00 00—THERMAL AND MOISTURE PROTECTION Section: 07 32 13—Clay Roof Tiles

REPORT HOLDER:

IRONSTONE STRONG LTD.

EVALUATION SUBJECT:

IRONSTONE TILE ROOF COVERING SYSTEM

1.0 EVALUATION SCOPE

Compliance with the following codes:

- 2018, 2015 and 2012 International Building Code[®] (IBC)
- 2018, 2015 and 2012 International Residential Code[®] (IRC)

For evaluation for compliance with codes adopted by California Office of Statewide Health Planning and Development (OSHPD) and Division of the State Architect (DSA), see <u>ESR-4251 CBC and CRC Supplement</u>.

Properties evaluated:

- Weather resistance
- Fire classification
- Wind uplift resistance
- Structural

2.0 USES

The Ironstone Tile Roof Covering System described in this report is used as a Class A roof covering system when installed in accordance with Section 4.4 of this report.

3.0 DESCRIPTION

3.1 General:

The Ironstone Tile Roof Covering System consists of porcelain roof tiles and a patented proprietary galvanized steel batten and stainless steel hanger system (fastening system). The porcelain (vitrified clay) roof tiles are classified as Type III, Grade 3, in accordance with ASTM C1167.

Accessory tiles such as trim tiles, tile liner (HDPE interlayment), trim spacers and trim saddle are supplied by the report holder.

3.2 Components:

3.2.1 Porcelain Roof Tiles: The porcelain roof tiles are nominally 12 inches long by 12 inches wide (305 mm long by 305 mm wide), have a nominal thickness of 0.36 inches

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(9.14 mm) and weigh approximately 4.0 lbs (18.1 kg) each. The tiles have an installed weight of approximately 4.94 pounds per square foot (24.12 kg/m²) when installed with a minimum 1.7-inch (43.2 mm) headlap. Trim tiles are identical to the porcelain tiles except they are 6 inches (152 mm) wide. Accessory tiles, such as hip and ridge tiles and trim tiles, are made of the same materials as the porcelain roof tiles. See Figure 1 for more details.

3.2.2 Batten and Hanger System (Fastening System): The batten and hanger system consists of 2-inch-wide by $47^{1/2}$ -inch-long (50.8 mm by 1206.5 mm) by 0.02-inch-thick (0.50 mm) ASTM A653 galvanized steel battens and 5.0 inches (127 mm) long, 0.083 inch (2.1 mm) diameter ASTM A240, Type 304 stainless steel hangers. Each hanger has a hook that has an outside diameter bend of 0.585-inch (14.86 mm) and a 0.44-inch (11.18 mm) return. Each batten has slots for hangers located at 3-inch (76.2 mm) intervals. Hangers can be placed at 3-inch (76.2 mm) or 6-inch (152.4 mm) intervals. (See Figure 2).

Fasteners used to secure the galvanized steel batten to the roof deck must be No. 12 gage [0.109-inch diameter (2.77 mm)] corrosion-resistant steel ring shank roofing nails located at every hanger location. Nails must have sufficient length to penetrate the sheathing $^{3}/_{4}$ inch (19 mm) or through the sheathing, whichever is less.

Trim tiles are fastened to the hip and ridge of the roof using the trim saddle. The trim saddle is screwed directly to the trim spacer and roof-deck using four No. 8, 1^{5} /₈-inch pan head, stainless steel wood screws supplied by the report holder.

3.2.3 Underlayment: Underlayment must be a minimum of two layers of Type I (No. 15) asphalt-saturated organic felt, or one layer of Type II (No. 30) asphalt-saturated organic felt, complying with ASTM D226, or GAF VersaShield[®] Fire-Resistant Roof Deck Protection recognized in ICC-ES (<u>ESR-2053</u>). For roof slopes between 4:12 (33.3 percent) and 5:12 (41.7 percent), a self-adhering underlayment, complying with ASTM D1970 or currently recognized in an ICC-ES evaluation report as complying ICC-ES Criteria with Acceptance the for Self-adhered Underlayments for Use as Ice Barriers (AC48), is required.

4.0 INSTALLATION

4.1 General:

In case of a conflict between the report holder's installation manual and this report, this report governs. This evaluation report and the report holder's installation instructions must be available at the jobsite at all times during installation.

ICC-ES Evaluation Reports are not to be construed as representing aesthetics or any other attributes not specifically addressed, nor are they to be construed as an endorsement of the subject of the report or a recommendation for its use. There is no warranty by ICC Evaluation Service, LLC, express or implied, as to any finding or other matter in this report, or as to any product covered by the report.



The roof covering system must be installed on roofs with solid sheathing and a minimum roof slope of 4:12 (33.3 percent). Solid sheathing must be minimum $^{15}/_{32}$ -inch (11.9 mm) exterior-grade plywood, $^{15}/_{32}$ -inch (11.9 mm) oriented strand board (OSB) or nominally 1-inch-thick (25.4 mm) lumber complying with the applicable code. The sheathing must be structurally adequate and fastened to resist the wind loads as specified by IBC Section 1609 or IRC R301.2, for components and cladding.

Flashing must be in accordance with IBC Sections 1503.2 and 1507.3.9 or IRC Section R903.2 and R905.3.8, as applicable.

4.2 Underlayment:

Underlayment, as described in Section 3.2.3, must be installed over the entire surface of the solid sheathing. For roof slopes between 4:12 (33.3 percent) and 5:12 (41.7 percent), a self-adhering underlayment, as described in Section 3.2.3, is required.

In areas where the average daily temperature in January is 25°F (-4°C) or less, or where there is a possibility of ice forming along the eaves and causing a backup of water, an underlayment complying with ASTM D1970 or currently recognized in an ICC-ES evaluation report as complying with the ICC-ES Acceptance Criteria for Self-adhered Roof Underlayments for Use as Ice Barriers (AC48), must extend from the eave's edge to a point 24 inches (610 mm) inside the exterior wall line of the building.

4.3 Ironstone Tile Roof Covering System:

The roof covering system may be installed with a straight edge or staggered architectural appearance within the limitations described in this report. For a straight edge architectural appearance hangers must be aligned in the down positions. For a staggered architectural appearance hangers must be aligned in the up position with tiles pressed down a maximum of 1 inch (25.4 mm) when installed. See Figure 3.

Battens must be installed with a minimum spacing of $9^{1/2}$ inches (241 mm) plus or minus 1/2 inch (12.7 mm) between each row. Hangers must be installed at a maximum spacing of 6 inches (152.4 mm) on center. Battens must be secured to the roof deck at every hanger location with No. 12 gage [0.109-inch diameter (2.77 mm)] corrosion-resistant steel ring shank roofing nails located at every hanger location. Nails must have sufficient length to penetrate the sheathing 3/4 inch (19 mm) or through the sheathing, whichever is less.

The Ironstone HDPE Tile Liner (interlayment), supplied with the roof covering system in rolls measuring 12 inches (304.8 mm) wide and 373 feet (113.7 m) long, must be installed over each batten with the shiny side of the liner facing down. The liner must be fastened in place, no more than 1 inch (25.4 mm) from the top edge of the liner at a minimum on center spacing of 5 feet (1.52 m) and a maximum on center spacing of 6 feet (1.83 m), with minimum No. 12 gage [0.109-inch diameter (2.77 mm)] corrosion-resistant steel ring shank roofing nails. A minimum 12 inches (304.8 mm) of overlap must be provided at vertical and horizontal lap.

Ironstone porcelain tiles must be tightly butted together in hangers positioned on top of the tile liner. Each tile must be attached with a minimum of two hangers.

4.4 Fire Classification:

The Ironstone Tile Roof Covering System has a Class A roof classification in accordance with ASTM E108 (UL790) when

- Deck: Closely fitted, minimum ¹⁵/₃₂-inch thick (11.9 mm) exterior grade plywood, minimum ¹⁵/₃₂-inchthick (11.9 mm) oriented strand board (OSB) or nominally 1-inch-thick (25.4 mm) lumber complying with the applicable code.
- Minimum roof slope: 4:12 (33.3 percent).
- Underlayment: One layer of GAF VersaShield[®] Fire-Resistant Roof Deck Protection (<u>ESR-2053</u>).
- Interlayment: Ironstone HDPE Tile Liner installed in accordance with Section 4.3.
- Maximum tile exposure of 10 inches (254 mm).

4.5 Wind Uplift Resistance:

The Ironstone roof covering system has an allowable overturning moment (M_a) of 48 ft-lbf (65.1 N-m) with a coefficient of lift (C_L) of 0.562. The roof covering system has maximum allowable design wind speeds at corresponding maximum roof heights as shown in Table 1 through 3.

4.6 Reroofing:

Prior to application of the Ironstone Tile Roof Covering System, the existing roof covering and underlayment must be completely removed. Any damaged sheathing must be replaced. The installation of the Ironstone Tile Roof Covering System, including underlayment, interlayment and fastening system, must then proceed as described in Section 4.0. An existing self-adhered ice barrier membrane may remain in place if covered with a new ice barrier membrane in accordance with the applicable code. The roof classification is as noted in Section 4.4.

5.0 CONDITIONS OF USE

The Ironstone Tile Roof Covering System described in this report complies with, or is a suitable alternative to what is specified in, those codes listed in Section 1.0 of this report, subject to the following conditions:

- **5.1** The Ironstone Tile Roof Covering System is manufactured, identified, and installed in accordance with this report and the report holder's published installation instructions. In the event of conflict between this report and the report holder's published installation instructions, this report governs.
- **5.2** The roof sheathing and roof framing system must be designed for the appropriate loads determined in accordance with the applicable code, subject to the approval of the code official.
- **5.3** The Ironstone batten and hanger system described in Section 3.2.2 is limited to use with Ironstone porcelain roof tiles.
- **5.4** The Ironstone Tile Roof Covering System is produced in Lawrenceburg Kentucky, under a quality-control program with inspections by ICC-ES.

6.0 EVIDENCE SUBMITTED

- **6.1** Data in accordance with the ICC-ES Acceptance Criteria for Clay and Concrete Roof Tiles (AC180), dated February 2012 (editorially revised March 2018).
- **6.2** Data in accordance with Section 3.3 of the ICC-ES Acceptance Criteria for Concrete and Clay Roof Tile Fasteners (AC65), dated June 1991 (editorially revised July 2015).
- **6.3** Reports of test in accordance with SBCCI SSTD 11 Test Standard for Determining Wind Resistance of Concrete or Clay Roof Tiles.

7.0 IDENTIFICATION

- **7.1** Each pallet or package of the Ironstone Tile Roof Covering System is identified with the report holder's name (Ironstone Strong Ltd.), the report holder's address, the component name, the installed weight and the evaluation report number (ESR-4251).
- 7.2 The report holder's contact information is the following:

IRONSTONE STRONG LTD. 1250 NORTHEAST LOOP 410 SUITE 800 SAN ANTONIO, TEXAS 78209 (210) 878-0080 www.ironstonestrong.com

TABLE 1-2018 IBC and 2018 IRC WIND SPEED & MAXIMUM MEAN ROOF HEIGHT¹

MAXIMUM ALLOWABLE MEAN ROOF HEIGHTS FOR GABLE ROOFS (Slope 4:12 to 6.1:12)											
ATTACUMENT	EXPOSURE CATEGORY			Maxim	um Basic	Design W	ind Speed	l (mph)			
ATTACHMENT		<u><</u> 100	110	120	130	140	150	160	170	180	
Ironstone battens with hangers	В	60 ft	60 ft	60 ft	60 ft	60 ft	60 ft	42 ft	NA	NA	
No. 12 ga. 1 ¹ / ₂ inch ring shank galvanized roofing nails placed	С	60 ft	60 ft	60 ft	60 ft	35 ft	18 ft	NA	NA	NA	
6 inches o.c. along batten.	D	60 ft	60 ft	60 ft	32 ft	NA	NA	NA	NA	NA	
MAXIMUM ALLOWABLE MEAN ROOF HEIGHTS FOR GABLE ROOFS (Slope 6.1:12 to 12:12)											
Maximum Basic Design Wind Speed (mph)											
ATTACHMENT	CATEGORY	<u><</u> 100	110	120	130	140	150	160	170	180	
Ironstone battens with hangers installed 9 ¹ / ₂ inches o.c. using	В	60 ft	60 ft	60 ft	60 ft	60 ft	60 ft	60 ft	38 ft	NA	
No. 12 ga. $1^{1}/_{2}$ inch ring shank	С	60 ft	60 ft	60 ft	60 ft	54 ft	28 ft	15 ft	NA	NA	
6 inches o.c. along batten.	D	60 ft	60 ft	60 ft	55 ft	23 ft	NA	NA	NA	NA	
MAXIMUM ALLOWABLE MEAN ROOF HEIGHT FOR HIP ROOFS (Slope 4:12 to 6.1:12)											
ΑΤΤΛΟΗΜΕΝΤ	EXPOSURE	Maximum Basic Design Wind Speed (mph)									
ATTACHMENT	CATEGORY	<u><</u> 100	110	120	130	140	150	160	170	180	
Ironstone battens with hangers installed $9^{1/2}$ inches o.c. using	В	60 ft	60 ft	60 ft	60 ft	60 ft	60 ft	60 ft	60 ft	44 ft	
No. 12 ga. 1 ¹ / ₂ inch ring shank galvanized roofing nails placed	С	60 ft	60 ft	60 ft	60 ft	60 ft	59 ft	32 ft	18 ft	NA	
6 inches o.c. along batten.	D	60 ft	60 ft	60 ft	60 ft	57 ft	26 ft	NA	NA	NA	
MAXIMUM ALLOWABLE MEAN ROOF HEIGHT FOR HIP ROOFS (Slope 6.1:12 to 12:12)											
ATTACHMENT	EXPOSURE	Maximum Basic Design Wind Speed (mph)									
	CATEGORY	<u><</u> 100	110	120	130	140	150	160	170	180	
Ironstone battens with hangers installed 9 ¹ / ₂ inches o.c. using	В	60 ft	60 ft	60 ft	60 ft	60 ft	60 ft	42 ft	NA	NA	
No. 12 ga. 1 ¹ / ₂ inch ring shank galvanized roofing nails placed	С	60 ft	60 ft	60 ft	60 ft	35 ft	18 ft	NA	NA	NA	
6 inches o.c. along batten.	D	60 ft	60 ft	60 ft	32 ft	NA	NA	NA	NA	NA	

For SI: 1 ft = 25.4 mm, 1 mph = 0.44m/s NA = Not applicable

¹Mean roof heights were determined from allowable overturning moment for Ironstone Tile Roof Covering System (see Section 4.5) determined in accordance with SBCCI SSTD 11 and wind loads calculated in accordance with ASCE 7-16 and 2018 IBC Section 1609.5.3.

TABLE 2–2015 and 2012 IBC and 2015 IRC WIND SPEED & MAXIMUM MEAN ROOF HEIGHT¹

	MAXIMUM AL	LOWABLE	EMEAN RO (Slope 4:1	DOF HEIG 2 to 6.1:12	HTS FOR 2)	GABLE R	OOFS					
ATTACUMENT	EXPOSURE	Ultimate Design Wind Speed (mph)										
ATTACHMENT	CATEGORY	<u><</u> 100	110	120	130	140	150	160	170	180		
Ironstone battens with hangers installed $9^{1}/_{2}$ inches 0.c. using	В	60 ft	60 ft	60 ft	60 ft	60 ft	60 ft	60 ft	57 ft	38 ft		
No. 12 ga. 1 ¹ / ₂ inch ring shank galvanized roofing nails placed	С	60 ft	60 ft	60 ft	60 ft	60 ft	50 ft	26 ft	NA	NA		
6 inches o.c. along batten.	D	60 ft	60 ft	60 ft	60 ft	46 ft	21 ft	NA	NA	NA		
MAXIMUM ALLOWABLE MEAN ROOF HEIGHTS FOR GABLE ROOFS (Slope 6.1:12 to 12:12)												
ATTACHMENT	EXPOSURE	Ultimate Design Wind Speed (mph)										
	CATEGORY	<u><</u> 100	110	120	130	140	150	160	170	180		
Ironstone battens with hangers installed $9^{1/2}$ inches o.c. using No. 12 ga. $1^{1/2}$ inch ring shank galvanized roofing nails placed 6 inches o.c. along batten.	В	60 ft	60 ft	60 ft	60 ft	60 ft	60 ft	60 ft	60 ft	60 ft		
	С	60 ft	60 ft	60 ft	60 ft	60 ft	60 ft	60 ft	60 ft	60 ft		
	D	60 ft	60 ft	60 ft	60 ft	60 ft	60 ft	60 ft	60 ft	44 ft		
MAXIMUM ALLOWABLE MEAN ROOF HEIGHT FOR HIP ROOFS (Slope 4:12 to 5.6:12)												
ATTACHMENT	EXPOSURE	Maximum Basic Design Wind Speed (mph)										
	CATEGORY	<u><</u> 100	110	120	130	140	150	160	170	180		
Ironstone battens with hangers installed 9 ¹ / ₂ inches o.c. using No. 12 ga. 1 ¹ / ₂ inch ring shank calvanized roofing pails placed	В	60 ft	60 ft	60 ft	60 ft	60 ft	60 ft	60 ft	60 ft	60 ft		
	С	60 ft	60 ft	60 ft	60 ft	60 ft	60 ft	60 ft	57 ft	35 ft		
6 inches o.c. along batten.	D	60 ft	60 ft	60 ft	60 ft	60 ft	60 ft	51 ft	24 ft	NA		

For SI: 1 ft = 25.4 mm, 1 mph = 0.44m/s NA = Not applicable

¹Mean roof heights were determined from allowable overturning moment for Ironstone Tile Roof Covering System (see Section 4.5) determined in accordance with SBCCI SSTD 11 and wind loads calculated in accordance with ASCE 7-10 and 2015 and 2012 IBC Section 1609.5.3.

TABLE 3-2012 IRC WIND SPEED & MAXIMUM MEAN ROOF HEIGHT¹

	MAXIMUM ALI	LOWABLE	EMEAN RO (Slope 4:1	DOF HEIG 2 to 6.1:12	HTS FOR 2)	GABLE R	DOFS					
ATTACUMENT	EXPOSURE	Maximum Basic Wind Speed (mph)										
ATTACHMENT	CATEGORY	<u><</u> 85	90	100	110	120	130	140	150	160		
Ironstone battens with hangers installed 9 ¹ / ₂ inches o.c. using	В	60 ft	60 ft	60 ft	60 ft	60 ft	60 ft	44 ft	NA	NA		
No. 12 ga. 1 ¹ / ₂ inch ring shank galvanized roofing nails placed	С	60 ft	60 ft	60 ft	60 ft	43 ft	20 ft	NA	NA	NA		
6 inches o.c. along batten.	D	60 ft	60 ft	60 ft	48 ft	17 ft	NA	NA	NA	NA		
MAXIMUM ALLOWABLE MEAN ROOF HEIGHTS FOR GABLE ROOFS (Slope 6.1:12 to 12:12)												
ATTACHMENT	EXPOSURE	Maximum Basic Wind Speed (mph)										
	CATEGORY	<u><</u> 85	90	100	110	120	130	140	150	160		
Ironstone battens with hangers	В	60 ft	60 ft	60 ft	60 ft	60 ft	60 ft	60 ft	60 ft	60 ft		
No. 12 ga. 1 ¹ / ₂ inch so the shank galvanized roofing nails placed 6 inches o.c. along batten.	С	60 ft	60 ft	60 ft	60 ft	60 ft	60 ft	60 ft	54 ft	29 ft		
	D	60 ft	60 ft	60 ft	60 ft	60 ft	60 ft	51 ft	23 ft	NA		
MAXIMUM ALLOWABLE MEAN ROOF HEIGHT FOR HIP ROOFS (Slope 4:12 to 5.6:12)												
ATTACHMENT	EXPOSURE	Maximum Basic Wind Speed (mph)										
	CATEGORY	<u><</u> 85	90	100	110	120	130	140	150	160		
Ironstone battens with hangers installed 9 ¹ / ₂ inches o.c. using No. 12 ga. 1 ¹ / ₂ inch ring shank galvanized roofing pails placed	В	60 ft	60 ft	60 ft	60 ft	60 ft	60 ft	60 ft	60 ft	46 ft		
	С	60 ft	60 ft	60 ft	60 ft	60 ft	60 ft	39 ft	20 ft	NA		
6 inches o.c. along batten.	D	60 ft	60 ft	60 ft	60 ft	60 ft	37 ft	15 ft	NA	NA		

For SI: 1 ft = 25.4 mm, 1 mph = 0.44m/s NA = Not applicable

¹Mean roof heights were determined from allowable overturning moment for Ironstone Tile Roof Covering System (see Section 4.5) determined in accordance with SBCCI SSTD 11 and wind loads calculated in accordance with ASCE 7-05 and 2012 IBC Section 1609.5.3.



Field Tile 12 inches X 12 inches Weight: 4 lbs.



Battens & Hangers (Stainless or Galvanized) Length: 48 inches Hanger Intervals: 6 inches Battens: 0.5mm thickness Hangers: 2.0mm thickness



Trim Tiles Width: 6 inches Length: 12 inches Weight/ CTN: 48 lbs.





Tile Liner (HDPE interlayment) Roll Length: 373 feet Roll Weight: 45 lbs. (approx.) Plastic: HDPE, 2% carbon black (min.) Thickness: 0.025 inches Width: 12 inches Trim Spacer Width: 5.6 inches Length: 48 inches Scored to fold-over Thickness: 3/8 inch Plastic: Coroplast HDPE Pre-punched screw holes Open tab Open tab

Pre-bent tabs

Trim Saddle Width: 3.25 inches Length: 11.5 inches Bent to fit over roof Metal: 16oz. Copper Thickness: 3/8 inch Includes SS screws

FIGURE 1-IRONSTONE ROOF COVERING SYSTEM AND ACCESSORIES





Hangers DOWN



For straight-edge: Tap the Batten on the top of hooks to get the Hangers aligned in the **DOWN** position. Once nailed to the roof deck, all Hangers will remain the same length.







For staggered-edge: Tap the batten on the hook side to get all of the Hangers aligned in the **UP** position. Once the Batten is nailed to the roof, a staggered pattern is achieved by pressing some tiles down (max. 1") when installed.

FIGURE 3-IRONSTONE PORCELAIN TILE



ICC-ES Evaluation Report

ESR-4251 CBC and CRC Supplement

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REPORT HOLDER:

IRONSTONE STRONG LTD.

EVALUATION SUBJECT:

IRONSTONE TILE ROOF COVERING SYSTEM

1.0 REPORT PURPOSE AND SCOPE

Purpose:

The purpose of this evaluation report supplement is to indicate that Ironstone Tile Roof Covering System, described in ICC-ES evaluation report ESR-4251, has also been evaluated for compliance with the codes noted below.

Applicable code editions:

■ 2016 California Building Code (CBC)

For evaluation of applicable chapters adopted by the California Office of the Statewide Health Planning and Development (OSHPD) and Division of the State Architects (DSA), see Sections 2.1.1 and 2.1.2 below.

■ 2016 California Residential Code (CRC)

2.0 CONCLUSIONS

2.1 CBC:

The Ironstone Tile Roof Covering System described in the evaluation report ESR-4251 may be used where a Class A roof covering complying with CBC Section 1505.1.1, a Class B roof covering complying with CBC Section 1505.1.2, or a Class C roof covering complying with CBC Section 1505.1.3 is required, provided installation is in accordance with the 2015 *International Building Code*[®] (IBC) provisions noted in the evaluation report and the additional requirements of CBC Sections 1507.3.10 and 1513, as applicable. Specific to CBC Section 1513.4, the clay roof tiles must be installed in accordance with Section 4.0 of ESR-4251 where the nose of each tile is securely fastened with two hangers per tile.

2.1.1 OSHPD:

The Ironstone Tile Roof Covering System, described in Sections 2.0 through 7.0 of the evaluation report ESR-4251, complies with CBC Chapter 15 [OSHPD 2] and CBC amended Chapter 15 [OSHPD 1 and 4]

2.1.2 DSA:

The Ironstone Tile Roof Covering System, described in Sections 2.0 through 7.0 of the evaluation report ESR-4251, complies with CBC amended Chapter 15 [DSA-SS and DSA-SS/CC].

2.2 CRC:

The Ironstone Tile Roof Covering System described in the evaluation report ESR-4251 may be used where a Class A roof covering complying with CRC Section R902.1.1, a Class B roof covering complying with CRC Section R902.1.2, or a Class C roof covering complying with CRC Section R902.1.3 is required, provided installation is in accordance with the 2015 *International Residential Code*[®] (IRC) provisions noted in the evaluation report .

This supplement expires concurrently with the evaluation report, reissued October 2020.

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